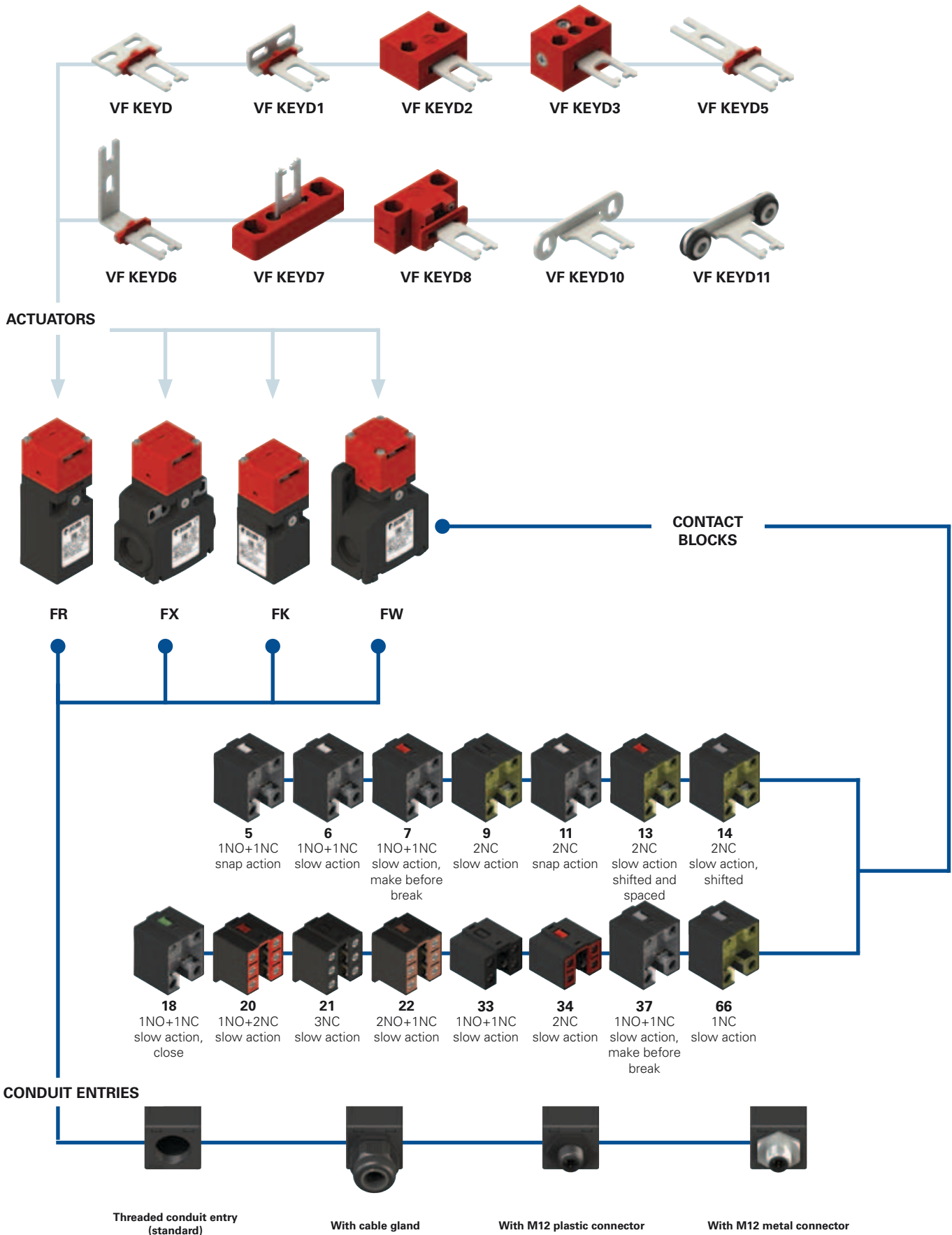


Selection diagram



—●— product option
 —▶— accessory sold separately



Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article options options
FR 693-E3D1XGM2K70T6

Housing	
FR	technopolymer, one conduit entry
FX	technopolymer, two conduit entries
FW	technopolymer, three conduit entries

Ambient temperature	
	-25°C ... +80°C (standard)
T6	-40°C ... +80°C

Contact block	
5	1NO+1NC, snap action
6	1NO+1NC, slow action
7	1NO+1NC, slow action, make before break
9	2NC, slow action
11	2NC, snap action
13	2NC, slow action, shifted and spaced
14	2NC, slow action, shifted
18	1NO+1NC, slow action, close
20	1NO+2NC, slow action
21	3NC, slow action
22	2NO+1NC, slow action
33	1NO+1NC, slow action
34	2NC, slow action
37	1NO+1NC, slow action, make before break
66	1NC, slow action

Pre-installed cable glands or connectors	
	no cable gland or connector (standard)
K23	cable gland for cables Ø 6 ... 12 mm
...
K70	M12 plastic connector, 4-pole
...

For the complete list of possible combinations please contact our technical department.

Threaded conduit entry	
M2	M20x1.5 (standard)
M1	M16x1.5
	PG 13.5 (FR-FX housing only)
A	PG 11 (FR-FX housing only)

Contact type	
	silver contacts (standard)
G	silver contacts with 1 µm gold coating
G1	silver contacts, 2.5 µm gold coating (not for contact blocks 20, 21, 22, 33, 34)

Head type	
92	detachable head (FW housing only)
93	non-detachable head (FR, FX and FK housing only)

External metallic parts	
	zinc-plated steel (standard)
X	stainless steel

Actuator	extraction	force
		10 N (standard)
E3		30 N

Actuators	
	without actuator (standard)
D	straight actuator VF KEYD
D1	angled actuator VF KEYD1
D2	jointed actuator VF KEYD2
...

article options options
FK 3393-E3D1XGM1K24T6

Housing	
FK	technopolymer, one conduit entry

Ambient temperature	
	-25°C ... +80°C (standard)
T6	-40°C ... +80°C

Contact block	
33	1NO+1NC, slow action
34	2NC, slow action

Pre-installed cable glands	
	no cable gland (standard)
K24	cable gland for cables Ø 10 ... 5 mm
K28	cable gland for cables Ø 3 ... 7°mm

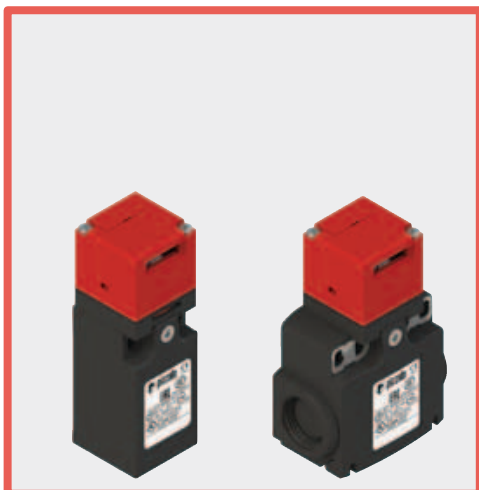
Actuator	extraction	force
		10 N (standard)
E3		30 N

Threaded conduit entry	
M1	M16x1.5(standard)
	PG 11

Actuators	
	without actuator (standard)
D	straight actuator VF KEYD
D1	angled actuator VF KEYD1
D2	jointed actuator VF KEYD2
...

Contact type	
	silver contacts (standard)
G	silver contacts with 1 µm gold coating

External metallic parts	
	zinc-plated steel (standard)
X	stainless steel



Main features

- Technopolymer housing, from one to three conduit entries
- Protection degree IP67
- 15 contact blocks available
- 8 stainless steel actuators available
- Versions with M12 connector
- Versions with gold-plated silver contacts

Quality marks:



IMQ approval:	EG610
UL approval:	E131787
CCC approval:	2007010305230013 (FR-FX-FK-FW series)
EAC approval:	RU C-IT.AD35.B.00454

Technical data

Housing

Housing made of glass fibre reinforced technopolymer, self-extinguishing, shock-proof and with double insulation:	□
FR series, one conduit entry:	M20x1.5 (standard)
FK series: one threaded conduit entry:	M16x1.5 (standard)
FX series: two knock-out threaded conduit entries:	M20x1.5 (standard)
FW series - three knock-out threaded conduit entries:	M20x1.5 (standard)
Protection degree:	IP67 acc. to EN 60529 with cable gland of equal or higher protection degree

General data

For safety applications up to:	SIL 3 acc. to EN 62061 PL e acc. to EN ISO 13849-1 type 2 acc. to EN ISO 14119 low acc. to EN ISO 14119
Mechanical interlock, coded:	low acc. to EN ISO 14119
Coding level:	2,000,000 for NC contacts
Safety parameter B_{10D} :	20 years
Service life:	-25°C ... +80°C
Ambient temperature:	3600 operating cycles/hour
Max. actuation frequency:	1 million operating cycles
Mechanical endurance:	0.5 m/s
Max. actuation speed:	1 mm/s
Min. actuation speed:	10 N (-E3 versions: 30 N)
Actuator extraction force:	see page 313-324
Tightening torques for installation:	

Cable cross section (flexible copper strands)

Contact blocks 20, 21, 22, 33, 34:	min. 1 x 0.34 mm ²	(1 x AWG 22)
	max. 2 x 1.5 mm ²	(2 x AWG 16)
Contact blocks 5, 6, 7, 9, 11, 13, 14, 18, 37, 66:	min. 1 x 0.5 mm ²	(1 x AWG 20)
	max. 2 x 2.5 mm ²	(2 x AWG 14)

In compliance with standards:

IEC 60947-5-1, EN 60947-5-1, EN 60947-1, IEC 60204-1, EN 60204-1, EN ISO 14119, EN ISO 12100, IEC 60529, EN 60529, BG-GS-ET-15, UL 508, CSA 22.2 No.14

Approvals:

IEC 60947-5-1, UL 508, CSA 22.2 No.14 GB14048.5-2001.

Compliance with the requirements of:

Machinery Directive 2006/42/EC and EMC Directive 2014/30/EU.

Positive contact opening in conformity with standards:

IEC 60947-5-1, EN 60947-5-1.

⚠ If not expressly indicated in this chapter, for correct installation and utilization of all articles see chapter utilization requirements from page 313 to page 324.

	Electrical data	Utilization category
without connector	Thermal current (I_{th}):	10 A
	Rated insulation voltage (U):	500 Vac 600 Vdc 400 Vac 500 Vdc (contact blocks 20, 21, 22, 33, 34)
	Rated impulse withstand voltage (U_{imp}):	6 kV 4 kV (contact blocks 20, 21, 22, 33, 34)
	Conditional short circuit current: Protection against short circuits: Pollution degree:	1000 A acc. to EN 60947-5-1 type aM fuse 10 A 500 V 3
with M12 connector, 4-pole	Thermal current (I_{th}):	4 A
	Rated insulation voltage (U):	250 Vac 300 Vdc
	Protection against short circuits: Pollution degree:	type gG fuse 4 A 500 V 3
		Alternating current: AC15 (50±60 Hz) U_e (V) 250 400 500 I_e (A) 6 4 1 Direct current: DC13 U_e (V) 24 125 250 I_e (A) 6 1.1 0.4
with M12 connector, 8-pole	Thermal current (I_{th}):	2 A
	Rated insulation voltage (U):	30 Vac 36 Vdc
	Protection against short circuits: Pollution degree:	type gG fuse 2 A 500 V 3
		Alternating current: AC15 (50±60 Hz) U_e (V) 24 I_e (A) 2 Direct current: DC13 U_e (V) 24 I_e (A) 2

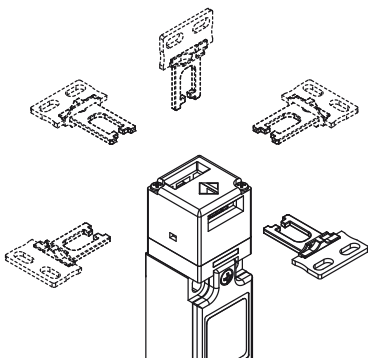


Description



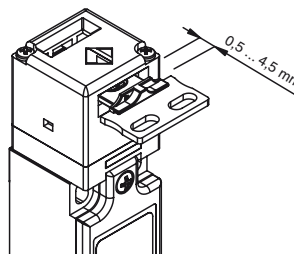
These safety switches are ideal for controlling gates, sliding doors and other guards which protect dangerous parts of machines without inertia. The stainless steel actuator is fastened to the moving part of the guard in such a way that it is separated from the switch each time the guard is opened. A special mechanism ensures that removing the actuator forces the positive opening of the electrical contacts. Easy to install, these switches can be used with all types of guards (with hinge as well as sliding and removable types). The possibility to actuate the switch only with a specific actuator guarantees that the machine can be restarted only after the guard has been closed.

Head with variable orientation



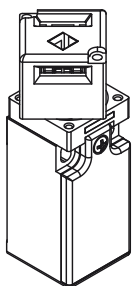
For all switches, the head can be adjusted in 90° steps after removing the two fastening screws. In this way it is possible to actuate the switch from 5 different directions.

Wide-ranging actuator travel



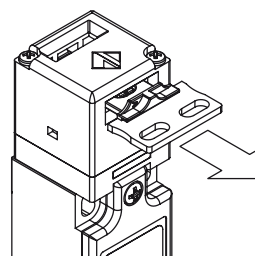
The actuation head of this switch features a wide range of travel. In this way the guard can oscillate along the direction of insertion (4 mm) without causing unwanted machine shutdowns. This wide range of travel is available in all actuators in order to ensure maximum device reliability.

Not detachable head



To make head adjustment safer and smoother, these switches are equipped with a special head to body coupling system. This system makes it impossible to remove the head from the device even during adjustment, thus rendering the use of one-way screws unnecessary for locking the head in position once adjustment is complete. This solution is available for the FR, FX and FK series.

Versions with 30 N actuator extraction force



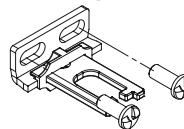
Versions with 30 N actuator holding force instead of the standard 10 N are available.

Protection degree IP67

IP67

These devices are designed to be used in the toughest environmental conditions and they pass the IP67 immersion test acc. to EN 60529. They can therefore be used in all environments where maximum protection degree of the housing is required.

Safety screws for actuators



As required by EN ISO 14119, the actuator must be fixed immovably to the door frame. Pan head safety screws with one-way fitting are available for this purpose. With this screw type, the actuators cannot be removed or tampered by using common tools. See accessories on page 310.

Extended temperature range

-40°C

These devices are also available in a special version suitable for an ambient operating temperature range from -40°C up to +80°C.

They can therefore be used for applications in cold stores, sterilisers and other equipment with low temperature environments. The special materials used to produce these versions retain their characteristics even under these conditions, thereby expanding the installation possibilities.

Features approved by IMQ

Rated insulation voltage (U _i):	500 Vac 400 Vac (for contact blocks 20, 21, 22, 33, 34)
Conventional free air thermal current (I _{th}):	10 A
Protection against short circuits:	type aM fuse 10 A 500 V
Rated impulse withstand voltage (U _{imp}):	6 kV 4 kV (for contact blocks 20, 21, 22, 33, 34)
Protection degree of the housing:	IP67
MV terminals (screw terminals)	
Pollution degree:	3
Utilization category:	AC15
Operating voltage (U _e):	400 Vac (50 Hz)
Operating current (I _e):	3 A
Forms of the contact element:	Zb, Y+Y, Y+Y+X, Y+Y+Y, Y+X+X
Positive opening contacts on contact blocks:	5, 6, 7, 9, 11, 13, 14, 18, 20, 21, 22, 33, 34, 66
In compliance with standards:	EN 60947-1, EN 60947-5-1+ A1:2009, fundamental requirements of the Low Voltage Directive 2014/35/EU.

Features approved by UL

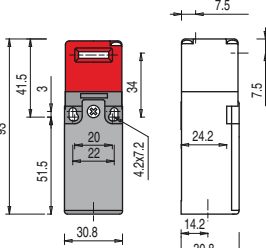
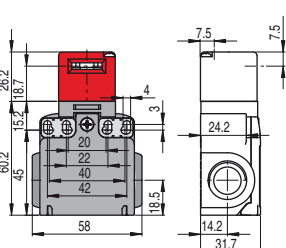
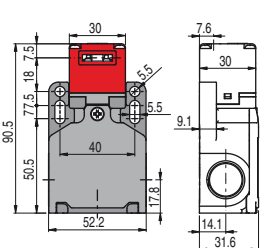
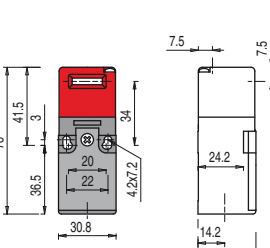
Utilization categories	Q300 (69 VA, 125-250 Vdc) A600 (720 VA, 120-600 Vac)
Housing features type 1, 4X "indoor use only"; 12, 13	
For all contact blocks use 60 or 75 °C copper (Cu) conductor, rigid or flexible, wire size 12, 14 AWG. Tightening torque for terminal screws of 7.1 lb in (0.8 Nm).	
In compliance with standard:	UL 508, CSA 22.2 No.14

Please contact our technical department for the list of approved products.

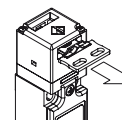
Please contact our technical department for the list of approved products.

Dimensional drawings

All values in the drawings are in mm

Contact type:	Technopolymer housing		Technopolymer housing		Technopolymer housing		Technopolymer housing	
	Without actuator		Without actuator		Without actuator		Without actuator	
R = snap action L = slow action LO = slow action make before break LS = slow action shifted LV = slow action shifted and spaced LA = slow action close								
Contact block 5 R FR 593-M2 \rightarrow 1NO+1NC 6 L FR 693-M2 \rightarrow 1NO+1NC 7 LO FR 793-M2 \rightarrow 1NO+1NC 9 L FR 993-M2 \rightarrow 2NC 11 R FR 1193-M2 \rightarrow 2NC 13 LV FR 1393-M2 \rightarrow 2NC 14 LS FR 1493-M2 \rightarrow 2NC 18 LA FR 1893-M2 \rightarrow 1NO+1NC 20 L FR 2093-M2 \rightarrow 1NO+2NC 21 L FR 2193-M2 \rightarrow 3NC 22 L FR 2293-M2 \rightarrow 2NO+1NC 33 L FR 3393-M2 \rightarrow 1NO+1NC 34 L FR 3493-M2 \rightarrow 2NC 37 LO FR 3793-M2 \rightarrow 1NO+1NC 66 L FR 6693-M2 \rightarrow 1NC								
Actuating force	10 N (18 N \rightarrow)		10 N (18 N \rightarrow)		10 N (18 N \rightarrow)		10 N (18 N \rightarrow)	
Travel diagrams	page 318 - group 8		page 318 - group 8		page 318 - group 8		page 318 - group 8	

All switches listed above are available in a version with 30 N actuator extraction force. To obtain these products, the order code must be changed by adding the extension "E3", for example FR 693-M2E3.



Actuator extraction force: 30 N	30 N (38 N \rightarrow)	30 N (38 N \rightarrow)	30 N (38 N \rightarrow)	30 N (38 N \rightarrow)
---------------------------------	----------------------------	----------------------------	----------------------------	----------------------------

Limits of use

Do not use where dust and dirt may penetrate in any way into the head and deposit there. Especially not where powder, shavings, concrete or chemicals are sprayed. Adhere to the EN ISO 14119 requirements regarding low level of coding for interlocks. Do not use in environments with presence of explosive or flammable gas. In these case use ATEX products (see dedicated Pizzato catalogue).



Stainless steel actuators

All values in the drawings are in mm

IMPORTANT: These actuators can only be used with items of the FR, FX, FK and FW series (e.g. FR 693-M2).
Low level of coding acc. to EN ISO 14119.

Article	Description
VF KEYD	Straight actuator

Article	Description
VF KEYD1	Angled actuator

Article	Description
VF KEYD2	Jointed actuator

Article	Description
VF KEYD3	Actuator adjustable in two directions

The actuator can flex in four directions for applications where the door alignment is not precise.

Actuator adjustable in two directions for doors with reduced dimensions.

Article	Description
VF KEYD5	Extended actuator

Article	Description
VF KEYD6	Extended actuator, angled

Article	Description
VF KEYD7	Actuator adjustable in one direction

Actuator adjustable in one direction for doors with reduced dimensions.

Article	Description
VF KEYD8	Universal actuator

Actuator adjustable in two dimensions for small doors; can be mounted in various positions.

The fixing block has two pairs of bore holes; it is provided for rotating the working plane of the actuator by 90°.

Article	Description
VF KEYD10	Profiled actuator

Article	Description
VF KEYD11	Profiled actuator