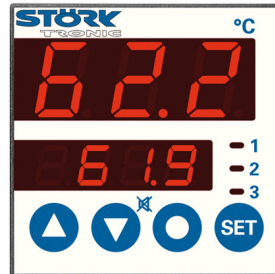


ST48-WHDVM.04

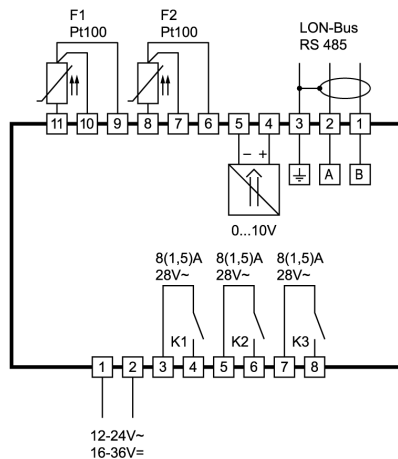
Differential temperature controller

Order number 900304.006

Old Id.Nr.: 141648



Wiring diagram



Product description

The PID differential temperature controller with two 3-digit LED seven segment displays, 4 keys and 3 relays is variably applicable due to its freely programmable general functions. The relay contact K1 directly affects the main setpoint, formed by reference variable and the given offset temperature. Contact K2 affects the secondary setpoint which is formed by the main setpoint via overlap or which alternatively can be freely defined. Contact K3 affects adjustable limit values.

Sensor: Pt100

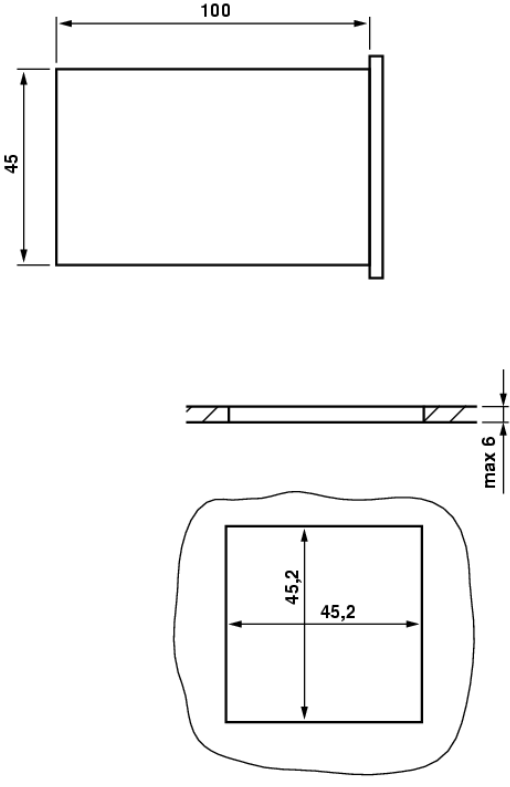
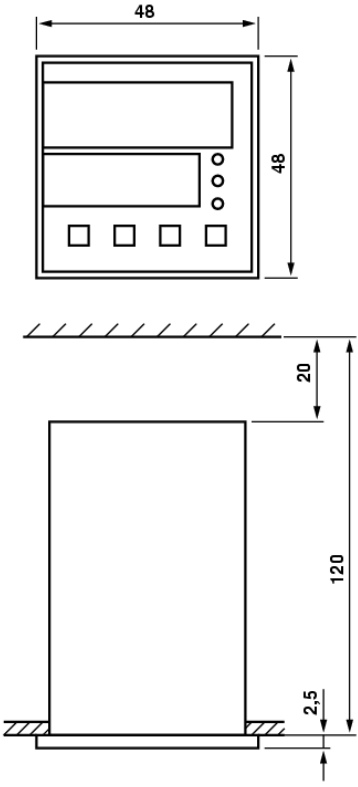
Range: -99...750°C

Front size: 48mm x 48mm

Panel cut-out: 45.2mm x 45.2mm

Connector: plug and socket

ST 48...



SOFTWARE .04

Adjustment options



Key UP

Pressing this key you can increase the parameter or parameter value or scroll the parameter list.



Key DOWN

Pressing this key you can decrease the parameter or parameter value or scroll the parameter list. At alarm the buzzer function can be switched off with this key.



Function key 1

Different functions are assigned to this key by help of parameters.



Key SET

Holding this key, the desired value is indicated. Additionally, this key is used for setting parameters.

First control level:

Parameter setting of the main setpoint

If none of the keys is pressed, the display indicates the actual value of the temperature. Pressing the SET key, the setpoint (difference value) shows on the display.

If the setpoint is to be changed, the SET key is to be kept pressed while adjusting the setpoint with the keys UP and DOWN.

Please note that the setpoint can only be changed within the set setpoint limits.

The setpoint S1' (if available) can be adjusted in the same way. If setpoint S1' is activated it is indicated and relevant for the control in case of closed switching input.

Parameter	Function description	Adjustment range	Standard setting	Custom setting
S1	Setpoint 1, difference value	P4 ... P5	0.0°C	
S1'	Sollwert 1', difference value or freely adjustable setpoint	-99.0 ... +99.0 K (if A33=1) -99 ... 999°C (if A33=2)	0.0°C/K	

Second control level (P parameters):

Setting of control parameters

Simultaneously pressing the UP and DOWN key for at least 4 seconds opens a parameter list containing control parameters. With the UP and DOWN keys the list can be scrolled in both directions. Pressing the SET key will give you the value of the respective parameter. Pressing also the UP or DOWN key at the same time the value can be adjusted.

Return to the initial position takes place automatically, if no key is pressed for 60 seconds.

Parameter	Function description	Adjustment range	Standard setting	Custom setting
P1	Setpoint 2 or Delta W	-99 ... 999°C -99 ... 99.9 K	+10.0 K	
P2	Hysteresis contact K1	0.1 ... 99.9 K	1.0 K	
P3	Hysteresis contact K2	0.1 ... 99.9 K	1.0 K	
P4	Control range limitation – minimum difference value	-99°C ... P5	-99°C	
P5	Control range limitation – maximum difference value	P4 ... 99,9°C	99,9°C	
P7	Proportional band	0.1 ... 99.9 K	15.0 K	
P8	Reset time T _n , I-factor	0...999 sec. (0 sec. = inactive)	500 sec.	
P9	Lead time T _v , D-factor	0...999 sec. (0 sec. = inactive)	50 sec.	
P10	Cycle time	2...100 sec.	8 sec.	
P19	Key-lock	0: no key-lock 1: key-lock	0	
P20	Following value display	-----	-----	
P21	Following value correction	-10.0 ... 10.0 K	0.0 K	
P22	Leading value display	-----	-----	
P23	Leading value correction	-10.0 ... 10.0 K	0.0 K	
P30	Lower limit value of the following value for alarm contact	-99°C/K...P31	-10 K	
P31	Upper limit value of the following value for alarm contact	P30...999°C/K	+10.0 K	
P32	Hysteresis alarm contact	0.1 ... 99.9 K	1.0 K	
P33	Lower range limitation for fixed setpoint control	-99 ... 999°C	-99°C	
P34	Upper range limitation for fixed setpoint control	-99 ... 999°C	999°C	
P40	Analogue output	0: PID-control value (P43-P45) 1: following value (P41, P42) 2: leading value (P41, P42)	0	
P41	Indication value for 0V at analogue output	-99...999°C	0°C	
P42	Indication value for 10V at analogue output	-99...999°C	100°C	
P43	Indication value full heating performance (100%)	-10.0 ... +10.0 V	+10.0 V	
P44	Indication value "0" performance	-10.0 ... +10.0 V	0.0 V	
P45	Indication value full cooling performance (100%)	-10.0 ... +10.0 V	0.0 V	

Parameter	Function description	Adjustment range	Standard setting	Custom setting
P46	Lower limit of the following value for 0 or 10V at analogue output	-99...999°C	0,0°C	
P47	Output voltage for values lower than P46	0: 0V 1: 10V	0	
P48	Upper limit of the following value for 0 or 10V at analogue output	-99...999°C	10,0°C	
P49	Output voltage for values higher than P48	0: 0V 1: 10V	1	
P50	Hysteresis at limit values P46 and P48	0,1...99,9K	1,0K	
Pr	Program version	--		

Parameter description:

P1: Setpoint / DeltaW for control circuit 2

Adjusting the setpoint of control circuit 2.

If A5=1, the setpoints for control circuit 1 and 2 are linked with one another via switching difference DeltaW, which can be adjusted with P1. (operation with DeltaW)

The following applies: setpoint thermostat 2 = setpoint control circuit 1 + delta W2.

This difference can take positive or negative values. Thus, a leading or following contact can be realised.

P2: Hysteresis contact K1

P3: Hysteresis contact K2

The hysteresis can be set symmetrically or one-sided at the setpoint (see A40, A41).

At one-sided setting, the hysteresis works downward with heating contact and upward with cooling contact. At symmetrical hysteresis, half of the hysteresis' value is effective below and half of the value above the switching point (see fig. 1 and 2).

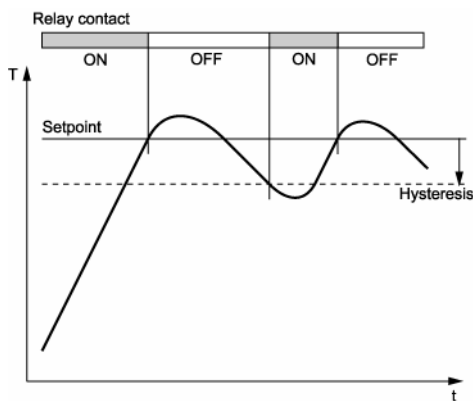


Fig. 1: Heating controller,
one-sided hysteresis

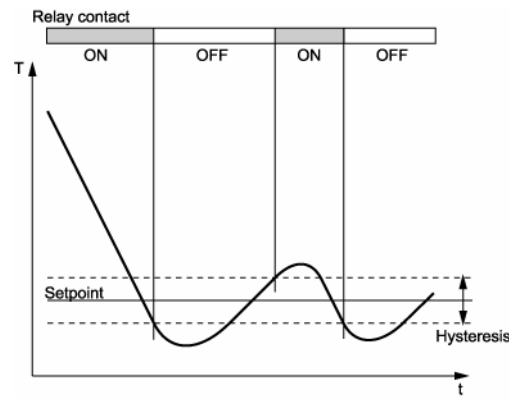


Fig. 2: Cooling controller,
symmetrical hysteresis

The hysteresis is only effective with thermostatic control, if PID mode is activated the hysteresis becomes ineffective.

P4: Control range limitation – minimum value

P5: Control range limitation – maximum value

The adjustment range of the setpoint can be limited in both directions. This is to prevent the end user of a unit from setting inadmissible or dangerous setpoints.

**Parameters P7...P10 are only available if either K1 or K2 operates in PID mode
(A6 = 1 or A7 = 1)**

P7: Proportional band at PID regulation

The proportional part works in such a way that with approximation of the actual value to the setpoint the variable is reduced linearly from +-100% to 0%.

P8: Reset time Tn, I-factor

P9: Lead time Tv, D-factor

These settings determine the intensity and effect of the I and D-portion. If "0" is set, then the portion is inactive.

P10: Cycle time Tp

The cycle time is the time, in which the control output runs through one switching period, i.e. once switched out and once switched on. The smaller the cycle time, the faster the regulation. By consequence, however, there is also an increased switching frequency of the exit, which can lead

to rapid wear of relay contacts. For very fast control ways with the respective high switching frequency a voltage output is therefore of advantage.

P19: Key-lock

The key-lock allows blocking of the control keys. In locked condition parameter adjustments with keys is not possible. At the attempt to adjust the parameters despite key-lock the message "===" appears in the display.

P20: Following value display

When this parameter is selected, pressing the SET key display the actual value of the following input. The value can be adjusted with parameter P21.

P21: Following value correction

This parameter allows the correction of actual value deviations caused for example by sensor tolerances or extremely long sensor lines. The regulation measure value is increased or decreased by the here adjusted value.

P22: Leading value display

When this parameter is selected, pressing the SET key display the actual value of the leading input. The value can be adjusted with parameter P23.

P23: Leading value correction

This parameter allows the correction of actual value deviations caused for example by sensor tolerances or extremely long sensor lines. The regulation measure value is increased or decreased by the here adjusted value.

P30: Lower alarm value

P31: Upper alarm value

The exit alarm is a boundary alarm or a range alarm. Both at the boundary alarm and the range alarm, limit values can be relative, i.e. going along with the setpoint $S1/S1'$, or absolute, i.e. independent of the setpoint $S1/S1'$. Note that in case of differential control the main setpoint always is formed by the addition of the actual leading value and the adjusted difference value $S1$. If setpoint $S1'$ is activated the new difference value is either $S1+S1'$ or only $S1$, depending on parameter A35.

If only one switching point is required in case of boundary alarm, the not-used second switching point should be adjusted to a value above or below the control range and the limit values should be absolute (see parameter A30).

Boundary alarm function (see fig. 3):

The alarm contact is closed if the process temperature is above the upper or below the lower boundary value.

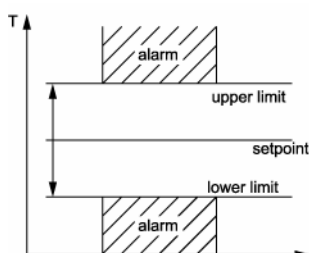


Fig. 3: Boundary alarm, rel. boundaries

Range alarm function (see fig. 4):

Opposite switching behaviour to the boundary value alarm. The alarm contact is closed if the actual value remains between the boundary values.

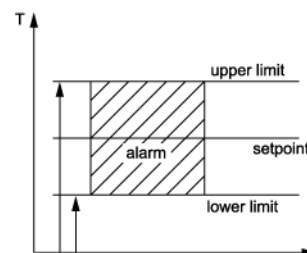


Fig 4: Range alarm, abs. boundaries

P32 Hysteresis alarm contact

The hysteresis can be set symmetrically or one-sided at the adjusted limit values. (see A42). It becomes effective depending on alarm definition. At one-sided setting and boundary alarm the hysteresis is effective above the lower and below the upper limit value. At one-sided setting and range alarm the hysteresis is effective above the upper and below the lower limit value. At symmetrical hysteresis, half of the hysteresis' value is effective below and half of the value above the switching point.

P33: Lower range limitation for fixed setpoint control on following sensor

P34: Upper range limitation for fixed setpoint control on following sensor

P33 and P34 are the limit values for the main setpoint, formed by reference variable and the given offset temperature. If the main setpoint is above the upper or below the lower limit value the value of P33 or P34 becomes effective as new setpoint and the leading value has no more effect on the setpoint. When the temperature range between P33 and P34 is reached again the control returns to the main setpoint as before.

P40: Analogue output

This is to define whether the analogue output carries reference variable, the actual following value or the actual leading value. In case of reference variable display, the sign can change, depending on whether heating or cooling is required. The actual values, however, are always indicated with positive sign.

P41: Indication value for 0V at analogue output

P42: Indication value for 10V at analogue output

Indication of the actual value is subject to the following range adjustment:

If temperature reaches the value set in P41, voltage is 0 V.

If temperature reaches the value set in P42, voltage is 10 V.

P43: Indication value full heating performance (100%)

P44: Indication value "0" performance

P45: Indication value full cooling performance (-100,0%)

Indication of the variable is subject to the following range adjustment:

If heating is to be performed with 100 %, voltage is as set at P43.

If neither heating nor cooling is requested, voltage is as set at P44.

If cooling is to be performed with 100 %, voltage is as set at P45.

On the following page there are some scaling examples.

Scaling examples of analogue output:

Scaling example 1:

Indication range of the variable for heating and cooling is $-10.0 \dots +10.0 \text{ V}$
 with $P43 = 10.0$; $P44 = 0.0$; $P45 = -10.0$.
 This is the standard setting.

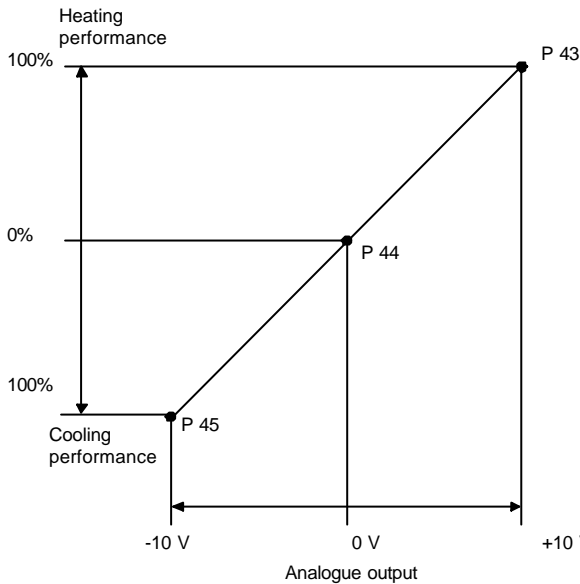


Fig. 5

Scaling example 2:

Indication range of the variable for heating is $+2.0 \dots +10.0 \text{ V}$
 with $P43 = 10.0$; $P44 = 2.0$; $P45 = 2.0$.

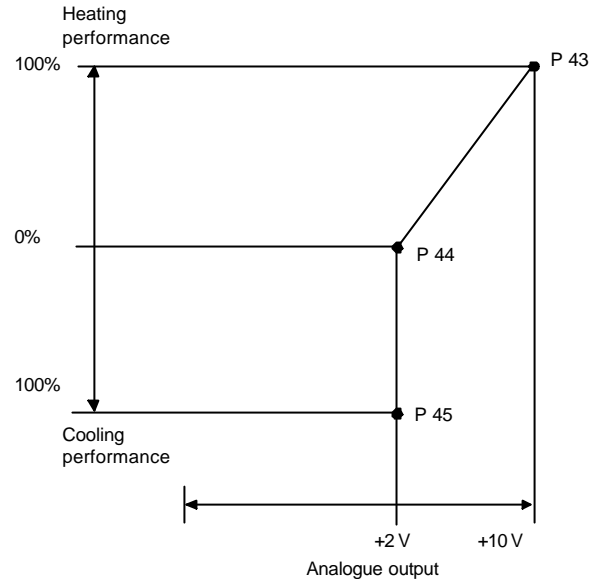


Fig. 6

Scaling example 3:

Indication range of the variable for cooling is $-2.0 \dots -8.0 \text{ V}$
 with $P43 = -2.0$; $P44 = -2.0$; $P45 = 8.0$.

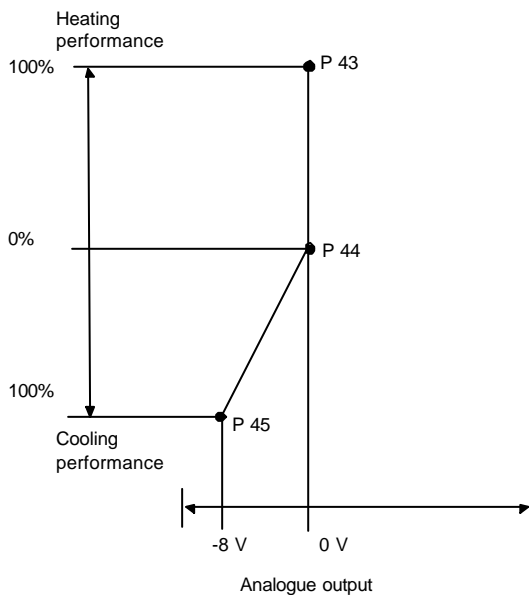


Fig. 7

Notes concerning parameters P40 - P45:

If the reference variable is selected with parameter P40, the parameters P41 and P42 are still adjustable, but without function. The same applies to the parameters P43-P45, if the actual value is selected with parameter P40.

P46: Lower limit of the following value for 0 or 10V at analogue output

If the following value drops below this limit, the output voltage is according to parameter P47.

P47: Output voltage for values lower than P46

Output voltage below the limit set with parameter P46.

P48: Upper limit of the following value for 0 or 10V at analogue output

If the following value goes above this limit, the output voltage is according to parameter P49.

P49: Output voltage for values higher than P48

Output voltage above the limit set with parameter P48.

P50: Hysteresis at the limit values P46 and P48

The here adjusted hysteresis is set symmetrically at the setpoints according to parameters P46 and P48.

Pr

Program version

Third control level (A parameters):

Setting of control parameters

Access to the third control level is granted when selecting the last P-parameter on the second control level. Continue to press the UP key for approximately 10 seconds until "PA" appears. Continue to press the UP key and additionally press the DOWN key for about 4 seconds and the first A-parameter of the third control level is indicated.

With the keys UP and DOWN you can scroll the list in both directions. Pressing the SET key will give you the value of the respective parameter. By pressing the UP or DOWN key at the same time the value can be adjusted.

Return to the initial position takes place automatically, if no key is pressed for 60 seconds, or by simultaneously pressing the UP and DOWN key for approx. 4 seconds.

Parameter	Function description	Adjustment range	Standard setting	Custom setting
A1	Switch mode contact K1	0: heating contact 1: cooling contact	0	
A2	Switch mode contact K2	0: heating contact 1: cooling contact	1	
A3	Function of contact K1 at sensor error	0: relay off 1: relay on	0	
A4	Function of contact K2 at sensor error	0: relay off 1: relay on	0	
A5	Selection setpoint 2 or DeltaW	0: operation with setpoint 2 1: operation with DeltaW	1	
A6	Control characteristics contact K1	0: thermostatic 1: PID	1	
A7	Control characteristics contact K2	0: thermostatic 1: PID	0	
A8	Display mode	0: both displays without decimals 1: both displays with decimals	1	
A10	Indication value for lower value linear analogue input	-99...999°C	0°C	
A11	Indication value for upper value linear analogue input	-99...999°C	100°C	
A19	Parameter lock	0: no lock 1: A-parameter locked 2: A- and P-parameter locked	0	
A20	Minimum action time contact K1 "Off"	0...999 sec.	0 sec.	
A21	Minimum action time contact K2 "Off"	0...999 sec.	0 sec.	
A22	Delay after "Power-on"	0...999 sec.	0 sec.	
A23	Alarm suppression after "Power-On"	0...999 min.	0 min.	
A30	Function alarm exit	0: Boundary alarm, relative 1: Boundary alarm, absolute 2: Range alarm, relative 3: Range alarm, absolute	0	

Parameter	Function description	Adjustment range	Standard setting	Custom setting
A31	Special function at boundary alarm	0: no special function 1: buzzer 2: flashing display 3: flashing display and buzzer 4: like 3, buzzer can be cancelled 5: like 4, cancelled buzzer restarts after 10 min. 6: like 4, cancelled buzzer restarts after 30 min	0	
A32	Special function of upper display	0: following value 1: setpoint 2: setpoint, if no differential control 3: desired difference value, if differential control 4: actual difference value	0	
A33	Special function of lower display	0: following value 1: setpoint 2: setpoint, if no differential control 3: desired difference value, if differential control 4: actual difference value	0	
A34	Indication with function key 1, if b1=2	0: leading value 1: desired difference value 2: actual difference value	1	
A35	Type of setpoint S1' if b1=0	0: additive differential temperature 1: alternate differential temperature 2: freely adjustable setpoint	1	
A40	Hysteresis mode contact K1	0: symmetrically 1: one-sided	0	
A41	Hysteresis mode contact K2	0: symmetrically 1: one-sided	0	
A42	Hysteresis mode alarm contact	0: symmetrically 1: one-sided	1	
A60	Sensor type	4: Pt100 3-wire 5: PTC (KTY81-110) 6: 0...10 V, 0...20 mA 7: 2...10 V, 4...20 mA	4	
A70	Software filter	0...10 (0 = inactive)	1	
A80	Temperature scale	0: Fahrenheit (50 Hz) 1: Celsius (50 Hz) 2: Fahrenheit (60 Hz) 3: Celsius (60 Hz)	1	
U1	Function output K1	0: no connection 1: connection to contact K1 2: connection to contact K2 3: connection to alarm contact 4: connection to ready message	1	

Parameter	Function description	Adjustment range	Standard setting	Custom setting
U2	Function output K2	0: no connection 1: connection to contact K1 2: connection to contact K2 3: connection to alarm contact 4: connection to ready message	2	
U3	Function output K3	0: no connection 1: connection to contact K1 2: connection to contact K2 3: connection to alarm contact 4: connection to ready message	3	
U4	Function output K4	0: no connection 1: connection to contact K1 2: connection to contact K2 3: connection to alarm contact 4: connection to ready message	4	
b0	Function input E1	0: no function 1: setpoint S1' activated 2: standby function	1	
b1	Function key 1	0: no function 1: standby function 2: display according to parameter A34	0	
b3	Text if in standby mode, if b0=2, b1=1	0: standby text "OFF" 1: standby text "AUS"	0	
L0	Individual address (Node)	1...126	1	
L1	Individual address (Subnet)	0...255	1	
Lr	Reset parameters	0: no reset 1: reset parameters, including Lr	0	

Parameter description

The following values can change the equipment characteristics and are therefore to be set with utmost care.

A1: Switch mode contact K1

A2: Switch mode contact K2

The switch mode for the relays, i.e. cooling or heating function, can be programmed independently at works. Heating function means that the contact opens as soon as the setpoint is reached, thus power interruption. At cooling function the contact closes, if the actual value is above the required setpoint.

A3: Function of contact K1 at sensor error

A3: Function of contact K2 at sensor error

In case of open-circuit or short-circuit at sensor 1 the display indicates a flashing "F1", at sensor 2 a flashing "F2". At sensor error the selected relay falls back into the condition pre-set here.

A5: Selection setpoint 2 or DeltaW

This parameter determines whether the setpoints for thermostat 1 and 2 independently adjustable (A5=0) or whether they are tied with one another via a switching offset DeltaW (A5=1). This parameter applies only to contact K2 (see parameter P1).

A6: Control characteristics contact K1

A7: Control characteristics contact K2

Independent choice of either PID or thermostatic characteristics for each contact. If contact K2 is set as PID-contact, it operates with setpoint 1.

A8: Display mode

The value can be indicated in integrals or with decimals. In general, all parameter indications are presented with decimals.

A10: Indication value for lower value linear analogue input

A11: Indication value for upper value linear analogue input

Only relevant, if the controller is programmed for a voltage input (0...10V linear) or a current input (4...20mA linear). These parameters allow scaling of the linear analogue input. The value to be indicated for the lower and upper entrance value then defines the range the controller will indicate. For input range 4...20mA the display will show sensor error if the input signal drops below 4mA.

A19 Parameter lock

This parameter enables locking of each parameter level. If third level is locked, only parameter A19 may be changed.

A20: Minimum action time contact K1 "Off"

A21: Minimum action time contact K2 "Off"

These parameters permit a delay in switching off the relay in order to reduce the switching frequency. The adjusted time sets the entire minimum time period for a switching-off phase. If PID characteristics are selected the minimum action times are set to zero.

A22: Delay after "Power-on"

This parameter allows a switching-on delay of relays after switching-on the mains voltage. This delay corresponds with the time set here. The delay is only active when the controller is switched on the first time. The delay applies not to the alarm contact.

A23: Alarm suppression after "Power-On"

This parameter allows a switching-on delay of the alarm contact after switching on the mains voltage. This suppression corresponds with the time set here. The suppression is only active when the alarm is activated the first time. The suppression not to the contacts K1 and K2.

A30: Function alarm exit

The alarm exit evaluates an upper and a lower limit value (see parameters P30 and P31), whereas a selection is possible as to whether the alarm is active if the temperature lies within these two limits (range alarm), or whether the alarm is released if the temperature lies beyond them (boundary alarm). In the case of sensor error, the alarm is activated as follows: at range alarm function the alarm relay is off and at boundary alarm function the alarm relay is on. In case of parameter memory error all contacts will be switched off.

A31: Special function at boundary alarm

6 different special functions can be selected in the case of an alarm. At functions 1-3 the buzzer can not be switched off, therefore the alarm terminates as soon as the error is eliminated. At functions 4-6 it is possible to switch off the buzzer, whereas a repetition after two different time intervals is possible.

A32: Special function of upper display

A33: Special function of lower display

This parameter permits a permanent special display in the upper or lower display. It is possible to indicate the setpoint, formed by reference variable and the given offset temperature, the offset temperature (if differential control) or the actual difference value. In this case, the usually indicated following or leading value is not available in the first parameter level.

Note: If offset temperature is selected and there is no differential control, the following value is indicated in the upper display and the lower display is off. The lower display stays off, if no special function is selected or if there is no differential control.

A34: Indication with function key 1

If activated with b1=2, function key 1 can be parametered to indicate the leading value, the offset temperature or the actual difference. This feature is important especially for units with only one display.

A35: Adjustment of setpoint S1' (not available on all types of controllers)

The functions of this parameter are only effective if there is a switching input E1 available. By closing switching input E1, setpoint S1 can be switched to a setpoint S1'. Setpoint S1' can be either added to the difference value S1 ($S1+S1'$) or an independent, freely adjustable, difference value or an independent, freely adjustable setpoint. In case of a freely adjustable setpoint the leading value has no more influence on the setpoint and the respective sensor can be disconnected; an error message will be suppressed. The lower display remains deactivated as long as there is no special function set with parameter A33.

The setpoint S1' can only be indicated and adjusted by means of the SET key if input E1 is closed.

A40: Hysteresis mode contact K1

A41: Hysteresis mode contact K2

These parameters allow selection as to whether the hysteresis values which are adjustable with P2 and P3, are set symmetrically or one-sided at the respective switching point. At symmetrical hysteresis, half of the hysteresis' value is effective below and half of the value above the switching point. The one-sided hysteresis works downward with heating contact and upward with cooling contact. The hysteresis is only effective in case of thermostatic control. With PID characteristics the hysteresis has no effect.

A42: Hysteresis mode alarm contact

These parameters allow selection as to whether the hysteresis value which is adjustable with P32, is set symmetrically or one-sided at the respective switching point. At symmetrical hysteresis, half

of the hysteresis' value is effective below and half of the value above the switching point. The one-sided hysteresis works downward with heating contact and upward with cooling contact.

A60: Sensor type

These parameters permit selection of the sensor type, if the needed hardware prerequisites are available.

A70: Software filter

With several measuring values, it is possible to obtain an average value. This parameter can determine by how many measured values an average value is to be formed. If a sensor with a very fast reaction to external influences is used, an average value ensures a calm signal process.

A80: Temperature scale

Indication can be switched between Fahrenheit and Celsius. At conversion, the parameters and setpoints maintain their numerical value and adjustment range. (Example: A controller with the desired value of 0°C is switched to Fahrenheit. The new desired value is then interpreted as 0°F, which corresponds to a temperature of -18°C).

NOTE: Indication limits with °F can be smaller than the actual measuring range!

U1: Function output K1

U2: Function output K2

U3: Function output K3

U4: Function output K4

Generally, the outputs are exchangeable with parameter adjustments, in order to achieve an optimal relation of the existing hardware with regard to contact rating, kind of contact and cycle number. Therefore, these parameters first assign the outputs to the controller function.

b0: Function E1

With this parameter function of the ext. input E1 can be set. With b0=0 the E1 is not evaluated. With. With b0=1 setpoint S1 is switched to setpoint S1' when input E1 is closed. With b0=2 the controller is switched to the standby mode.

b1: Function key 1

This parameter activates a special function for function key 1. This can be either the standby function or the activation of the display according to parameter A34. If the standby function is set parameter b3 selects an English or German text.

b3: Text if in standby mode

With this parameter one can select the text to be displayed if the controller is in standby mode. A German or an English text can be selected.

L0: Individual address (Node)

L1: Individual address (Subnet)

STOERK TRONIC devices can be hooked with "self installation". In this case, however, each participant has to be assigned a clear address. This address corresponds to the knot address and subnet address with Domain=0.

The address of the knot can only be changed, if the knot was not tied externally (SNVT "nciNetConfig" = CFG_LOCAL), otherwise the changed value is not saved (after releasing the set key the old value is reset).

Lr: Reset parameters

This parameter is special as it can reset all parameters to the condition ex works. At setting Lr = 1 reset takes place, and Lr itself is reset to zero again. Note that customised values will become effective if these were adjusted prior to delivery.

LON-bus and serial communication

General note

The control program has some standardized variables of type "SNVT" which permit the communication with external units via LON-bus. There are input and output values. The input values permit settings for the controller, which are directly available for the control process. The output values indicate measuring values and status information of the unit.

Automatic update of variables

At each adjustment of the values in the controller the corresponding output variables are updated. If there are no condition changes the values will be updated every "nciMaxSendTime" seconds. If "nciMaxSendTime" is less than 1.0 sec. the values are no more updated in intervals but only if there is any change.

Adjustments of the input variables will be applied to the controller immediately and cause an EEPROM write access. Keep in mind the limited amount of save cycles.

Definition of the interface variables

Object "Differenzregler"				
Name of variable	Type	Input/Output	Values	Resolution
nviSetDiffTemp	SNVT_temp_p	Input	-273.17...327.66 °C	0.01 °C
nviStandbyMode	SNVT_lev_disc	Input	0...255	-----
nvoActualTemp1	SNVT_temp_p	Output	-273.17...327.66 °C	0.01 °C
nvoActualTemp2	SNVT_temp_p	Output	-273.17...327.66 °C	0.01 °C
nvoActualSetPt	SNVT_temp_p	Output	-273.17...327.66 °C	0.01 °C
nvoRelayState	SNVT_state	Output	On/Off for K1...K3	-----
Object "0"				
Name of variable	Type	Input/Output		
nvoStatus	SNVT_obj_status	Output	object status, see SNVT-list	
nciNetConfig	SNVT_config_src	Input	configuration, see SNVT-list	
nviRequest	SNVT_obj_request	Input	object request, see SNVT-list	

Connection information

Simultaneously pressing all keys sends a „Service-Pin“ message (the program version of the software is indicated in the display).

The controller responds to a "wave" command with a display flashing 3 times.

Note that if a data logger is used the node number may be changed at connection (the domain must remain "0"). After a controller reset the new address can be queried with parameter "L0" and "L1". These parameters may not be changed after connection (ensured by "nciNetConfig").

Connection to data logger

General note

The following listed measuring values as well as the inputs and outputs are available for the data logger TRL1 via LON interface. In general the setpoints and parameters all are accessible.

Data logger protocol

Parameter values (read/write)		
Adjustable parameters	P1,P2,P3,P4,P5,P7,P8,P9,P10,P19,P21,P23, P30,P31,P32,P33,P34,P40,P41,P42,P43,P44,P45, A1,A2,A3,A4,A5,A6,A7,A8,A10,A11,A19,A20,A21,A22,A23, A30,A31,A32,A33,A34,A35,A40,A41,A42,A60,A70,A80, U1,U2,U3,U4,b0,b1,b2,b3,L0,L1,Lr	
Adjustable setpoints	S1, S11 (=S1')	
Actual values (only read)		Memory address
Actual following value	A1	0
Actual leading value	A2	1
Actual setpoint	A3	2
Controller status (only read)	D1 Bit 0: Standby-mode ("1", if "on") Bit 1: Bit 2: Bit 3: Bit 4: Bit 5: Bit 6: switching state control contact 1 Bit 7: switching state control contact 2 Bit 8: Bit 9: Bit 10: Bit 11: Bit 12: Bit 13: Bit 14: Bit 15: Alarm (=K7) active	3
Status (write)		
Controller status	Bit 0: Standby-mode ("1", if "on")	0

Status messages

Message	Cause	Error elimination
F 1	Sensor error (open- or short-circuit at sensor F1)	Check sensor
F 2	Sensor error (open- or short-circuit at sensor F2)	Check sensor
---	Keyboard lock active	see Parameter P19 or A19
Flashing display	Temperature alarm (see A31)	cancel buzzer with DOWN button
EP	Data loss at parameter memory (Contacts K1 and K2 are switched off)	If error cannot be eliminated by switching on/off, the controller must be repaired

Technical data of ST48-WHDVM.04

Measuring input

- F1:** Sensor following value
F2: Sensor leading value
Sensor type Resistance thermometer Pt100
Measuring range: -99°C...+750 °C
Measuring accuracy at 25°C: +/-0.5K +/-0.5% of measuring range

Outputs

- K1:** Relay, normally-open contact, 8(1,5)A 28V, function see parameter U1
K2: Relay, normally-open contact, 8(1,5)A 28V, function see parameter U2
K3: Relay, normally-open contact, 8(1,5)A 28V, function see parameter U3
Installed buzzer, ca. 85dB

Analogue output

- S1:** linear voltage output 0...+10V

Display

- One 3-digit LED-display, height 13mm, colour red
One 4-digit LED-display, height 10mm, colour red
Three LEDs, for status display of the outputs K1, K2, K3.

LON communication interface

- shielded 2-wire line, Twisted Pair, 78kBaud, not polar, maximum cable length 100m
Interface driver: RS485, galvanically not separated.
The network has to be installed in line topology and terminated with 120Ohm at each side.

Power supply

- 12-24V AC +/-10%(50/60Hz) or 16-36V DC
Power consumption max. 3VA

Connectors

- Plug and socket
Clamp A: 8-pole, spacing 5,0mm, for cable up to 2.5 mm²
Clamp B: 11-pole, spacing 3.5 mm, for cable up to 1.5 mm²

Ambient conditions:

- Storage temperature: -20...+70°C
Operating temperature: 0...+55°C
Relative humidity: max. 75% without dew

Weight

ca. 130g

Enclosure

Front IP65, IP00 from back

Installation data

- Unit is to be installed in an instrument panel.
Front size: 48 x 48 mm
Panel cut-out: 45.2 x 45.2 mm
Installation depth: ca. 120 mm
Mounting by fixing strap.